

Garant**Indexable insert for turning VBMT 110304, for finish machining, Grade: HB7415-1****Order data**

Order number	261144 HB7415-1
GTIN	4062406749712
Item class	21G

Technical description

Cutting depth a_p	0.2 - 1.5 mm
Feed f	0.05 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
ISO code indexable insert	VBMT 110304
Tool material	Carbide
Corner radius	0.4 mm
Grade	HB7415-1
Main application	S
Cutting speed v_c main application	50 - 110 m/min

Number of changes/inserts	2
Secondary application	M
Chip breaker	TIS
Type of product	Indexable insert for turning